



SPANSCHRAUB

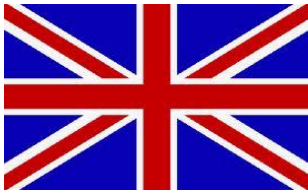
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Englisches Gewinde, 55° Flankenwinkel

Gewindebezeichnung Gewindegänge
auf 1" Länge
1" = 25,4 mm

| Zoll/Inch mm | mm Ø | BSW Ww | BSF |
|-----------------|---------|-----------|-----|
| 1/16" | 1,588 | 60 | |
| 3/32" | 2,381 | 48 | |
| 1/8" | 3,175 | 40 | |
| 5/32" | 3,969 | 32 | |
| 3/16" | 4,762 | 24 | 32 |
| 7/32" | 5,556 | 24 | 28 |
| 1/4" | 6,350 | 20 | 26 |
| 9/32" | 7,144 | | 26 |
| 5/16" | 7,938 | 18 | 22 |
| 3/8" | 9,525 | 16 | 20 |
| 7/16" | 11,112 | 14 | 18 |
| 1/2" | 12,700 | 12 | 16 |
| 9/16" | 14,288 | 12 | 16 |
| 5/8" | 15,875 | 11 | 14 |
| 11/16" | 17,462 | 11 | 14 |
| 3/4" | 19,050 | 10 | 12 |
| 13/16" | 20,638 | 10 | 12 |
| 7/8" | 22,225 | 9 | 11 |
| 15/16" | 23,812 | 9 | 11 |
| 1" | 25,400 | 8 | 10 |
| 1 1/8" | 28,575 | 7 | 9 |
| 1 1/4" | 31,750 | 7 | 9 |
| 1 3/8" | 34,925 | 6 | 8 |
| 1 1/2" | 38,100 | 6 | 8 |
| 1 5/8" | 41,275 | 5 | 8 |
| 1 3/4" | 44,450 | 5 | 7 |
| 1 7/8" | 47,625 | 4 1/2 | |
| 2" | 50,800 | 4 1/2 | 7 |
| 2 1/4" | 57,150 | 4 | 6 |
| 2 1/2" | 63,500 | 4 | 6 |

**Gewinde-
bezeichnung**

Gänge auf 1"

BA-Gewinde

| "G" Whitworth zyl. Rohrgewinde DIN ISO 228 mm Zo / Inch | Gänge auf 1" | Zoll/Inch | mm Ø | Steigung P | |
|--|--------------|-----------|---------|------------|------|
| G 1/16" | 7,723 | 28 | | | |
| | | 20BA | 0,48 | 0,12 | |
| G 1/8" | 9,728 | 28 | 19BA | 0,54 | 0,14 |
| | | 18BA | 0,62 | 0,15 | |
| G 1/4" | 13,157 | 19 | 17BA | 0,70 | 0,17 |
| | | 16BA | 0,79 | 0,19 | |
| G 3/8" | 16,662 | 19 | 15BA | 0,90 | 0,21 |
| | | 14BA | 1,00 | 0,23 | |
| G 1/2" | 20,955 | 14 | 13BA | 1,20 | 0,25 |
| | | 12BA | 1,30 | 0,28 | |
| G 5/8" | 22,911 | 14 | 11BA | 1,50 | 0,31 |
| | | 10BA | 1,70 | 0,35 | |
| G 3/4" | 26,441 | 14 | 9BA | 1,90 | 0,39 |
| | | 8BA | 2,20 | 0,43 | |
| G 7/8" | 30,201 | 14 | 7BA | 2,50 | 0,48 |
| | | 6BA | 2,80 | 0,53 | |
| G 1" | 33,249 | 11 | 5BA | 3,20 | 0,59 |
| | | 4BA | 3,60 | 0,66 | |
| G 1 1/8" | 37,897 | 11 | 3BA | 4,10 | 0,73 |
| | | 2BA | 4,70 | 0,81 | |
| G 1 1/4" | 41,910 | 11 | 1BA | 5,30 | 0,90 |
| | | 0BA | 6,00 | 1,00 | |
| G 1 1/2" | 47,803 | 11 | | | |
| G 1 3/4" | 53,746 | 11 | | | |
| G 2" | 59,614 | 11 | | | |